

Easy-Buck™ Assembly

(Always Use Job Specific Personal Protective Equipment)

A. Tool List (Suggested)

1. Slip-joint pliers
2. 16 ounce claw hammer
3. Standard screwdriver with 3/8" wide tip
4. #3 Phillips head screwdriver

B. Materials List

1. 2" x 4" x 12" long wood block

C. Assembly Procedure

1. Separate the Head/Sill and Jamb parts. Sill is the same on both the top and bottom and has a male tab. Jambs are the same for both sides, with female slots and attached buck nuts.
2. Slightly crimp all Jamb corners on both pieces with pliers.
3. Lay Jamb on flat surface. Note location of factory 'stamp' at one end.
4. Insert tab of 'stamp' end Sill into 'stamp' end of Jamb slot at 45-degree angle. Applying downward pressure, return Sill to vertical 90 degree angle.
5. Install Sill on opposite side in the same manner, except match 'blank' end of Sill to 'blank' end of Jamb.
6. Place second Jamb on top of freestanding Sills ensuring buck nuts on both sides are facing in the same direction.
7. Using the hammer and/or screwdriver, align tab of Sill with slot of Jamb. Place the 2" x 4" block across the top of the Jamb and drive down with hammer.
8. Using the end of the 2" x 4" wood block or hammer, straighten tab back to a vertical alignment of 90 degrees.
9. Place the 2" x 4" wood block in the center tower of Jamb and butt against the Sill tab that protrudes through Jamb. Hammer top of 2" x 4" wood block until entire tab is through Jamb.
10. Be sure to look for the locking tooth on the tab which will kick out. Ensure tooth is locked in place by slightly tapping out with screwdriver and hammer. This will lock in place leaving tab vertical. Bend tab down to flat towards inside of buck.
11. Tap outer edge of Sill into place with hammer, making sure that Sill corner wrap is overlapping Jamb wrap, and Jamb wrap is channeled in Sill alignment notch.
12. Make sure you have the proper overlap and alignment of Sill and Jamb before proceeding.
13. Repeat the previous steps on the opposite end of Sill. Lift and rotate entire frame and repeat these steps again making sure all four corners are properly seated. Tighten all screws on both jambs.
14. The Easy-Buck™ is now ready for bracing.



BASEMENT WINDOW SYSTEMS

EasyBuck™ Assembly

To download instructions for later viewing, go to the File Menu, then Save As... and save to desired location.

Welcome to the EasyBuck™ Assembly Section

First, separate the Sill and Jamb parts. Jamb is the same for both sides, with female slots and attached buck nuts. Sill is the same on both the top and bottom and has a male tab.

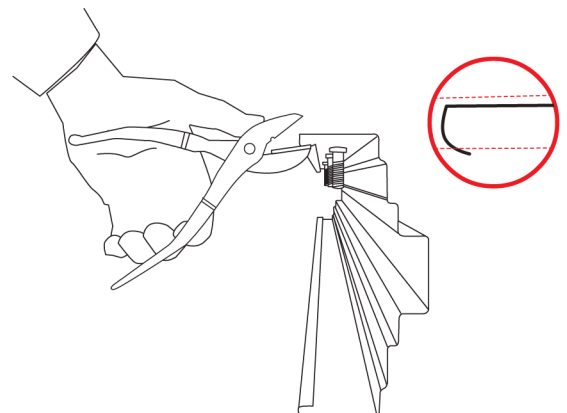
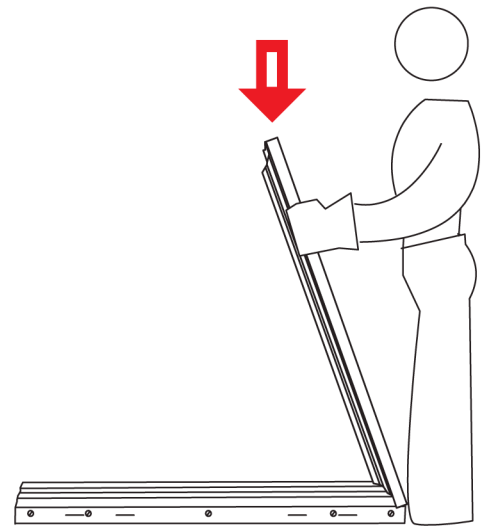
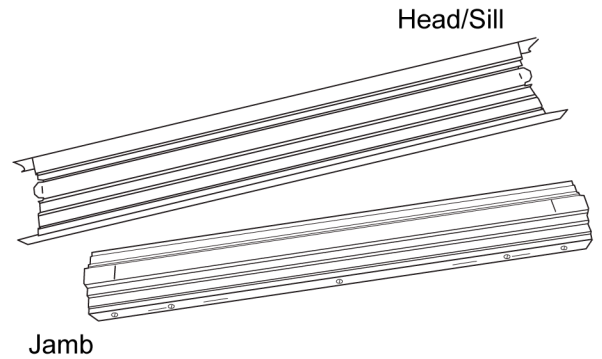
Next, lay Jamb on a flat surface.

Tilt Sill at a 45 degree angle and insert end tab into Jamb slot using downward pressure.

Return Sill to a vertical 90 degree angle.

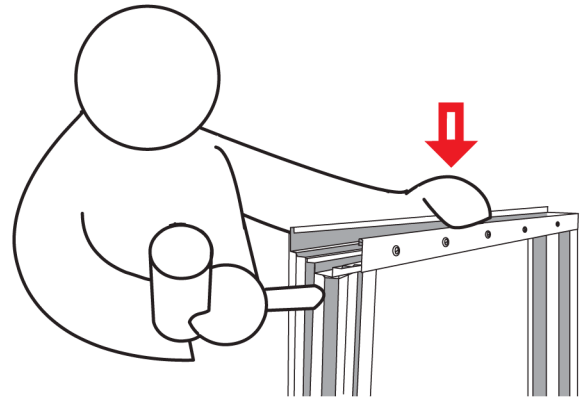
Repeat process on opposite end of Jamb using remaining Sill.

Before installing remaining Jamb, make sure that corners of the Jamb are tucked slightly to allow for overlap from Sill.

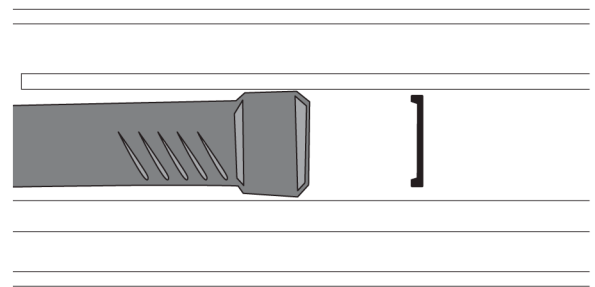


Making sure that buck nuts on both Jambs are on the same side, apply downward pressure on Jamb. Use the end of a mallet to align Sill tab with Jamb slot.

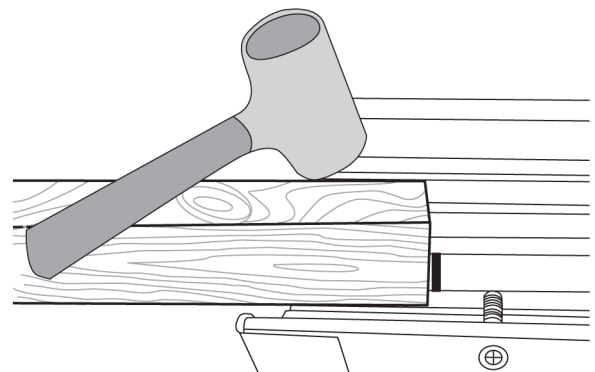
Once aligned, insert Sill tab into Jamb slot making sure Sill tab remains upright.



Use end of a mallet to straighten tab back to a vertical alignment of 90 degrees.

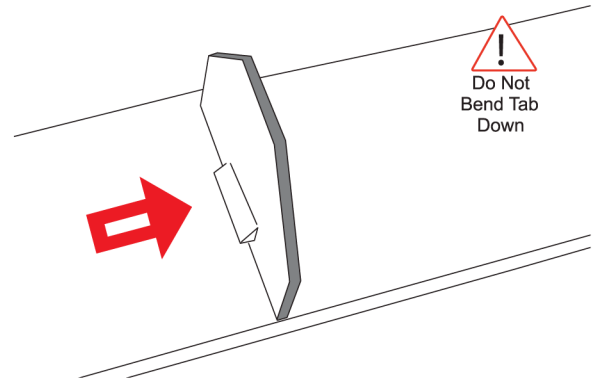


Place a small block of 2X4 wood in Jamb channel. Butt against the male tab which has been pushed through and hammer.

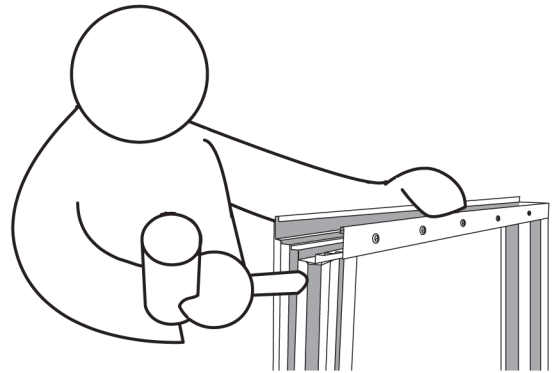


Be sure to look for the tooth on the male tab, which will kick out and lock in place leaving tab vertical.

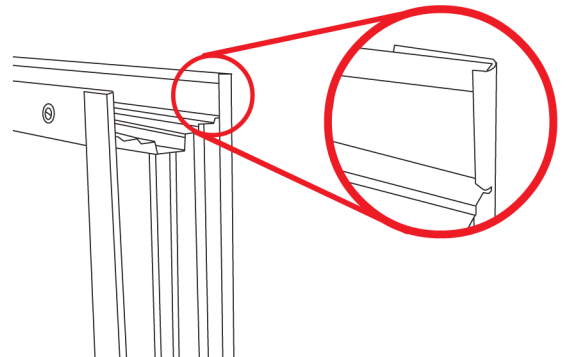
 **ALERT: DO NOT BEND TAB DOWN**



Tap outer edge of Sill into place with mallet, making sure that Sill corner wrap is overlapping Jamb wrap, and Jamb wrap is channeled in Sill alignment notch.

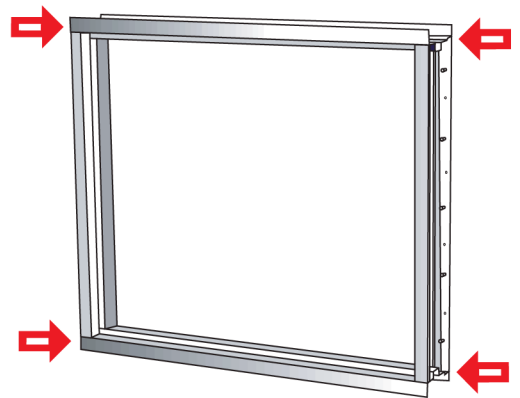


Be sure that you have proper overlap and alignment of Sill and Jamb.



Repeat the previous steps on the opposite end of Sill. Lift and rotate entire frame and repeat these steps again making sure all four corners are properly seated.

Now you have completed the EasyBuck™ Assembly and are ready to go on to the Bracing Section.



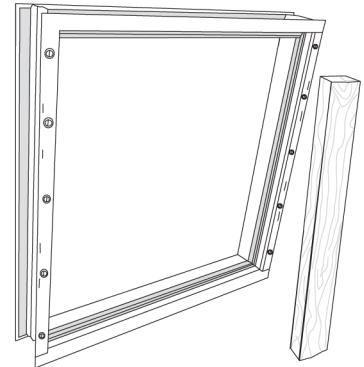


BASEMENT WINDOW SYSTEMS

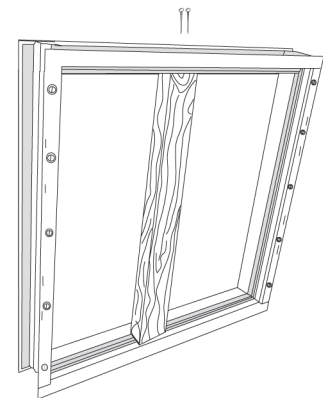
Bracing Section

Welcome to the Bracing Section

When bracing a Boman Kemp 4040 window buck, cut a 2X4 to 48 $\frac{1}{4}$ " and place in the center of window buck.



Nail through center of head into wood brace on both the top and bottom of buck for delivery to job site.



You are now ready to move on to the appropriate Install Section.

